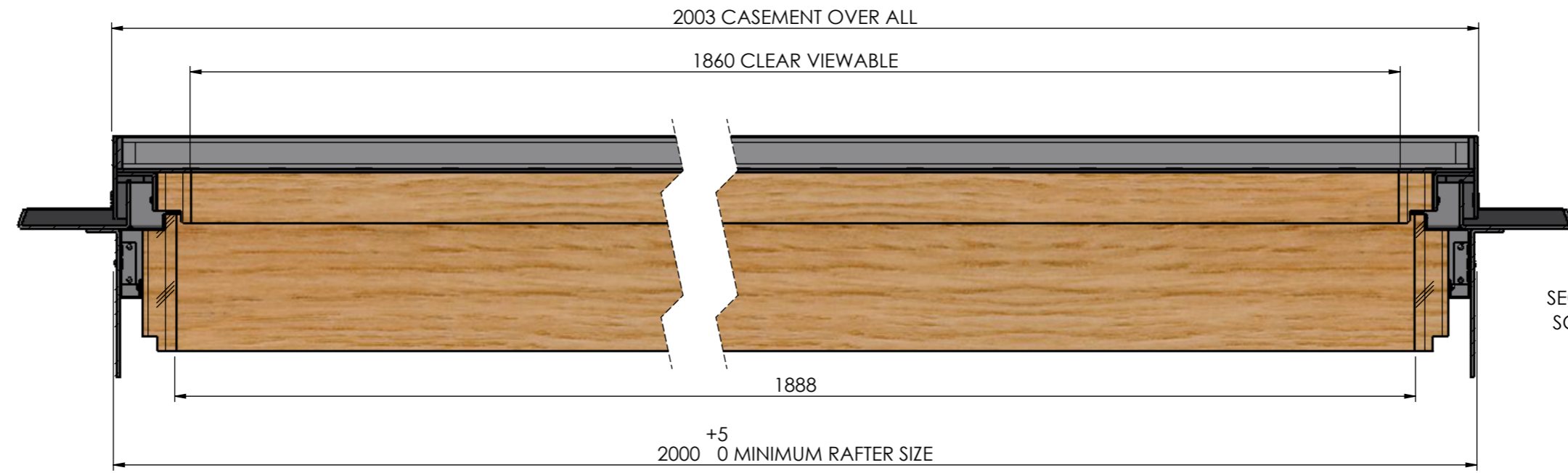
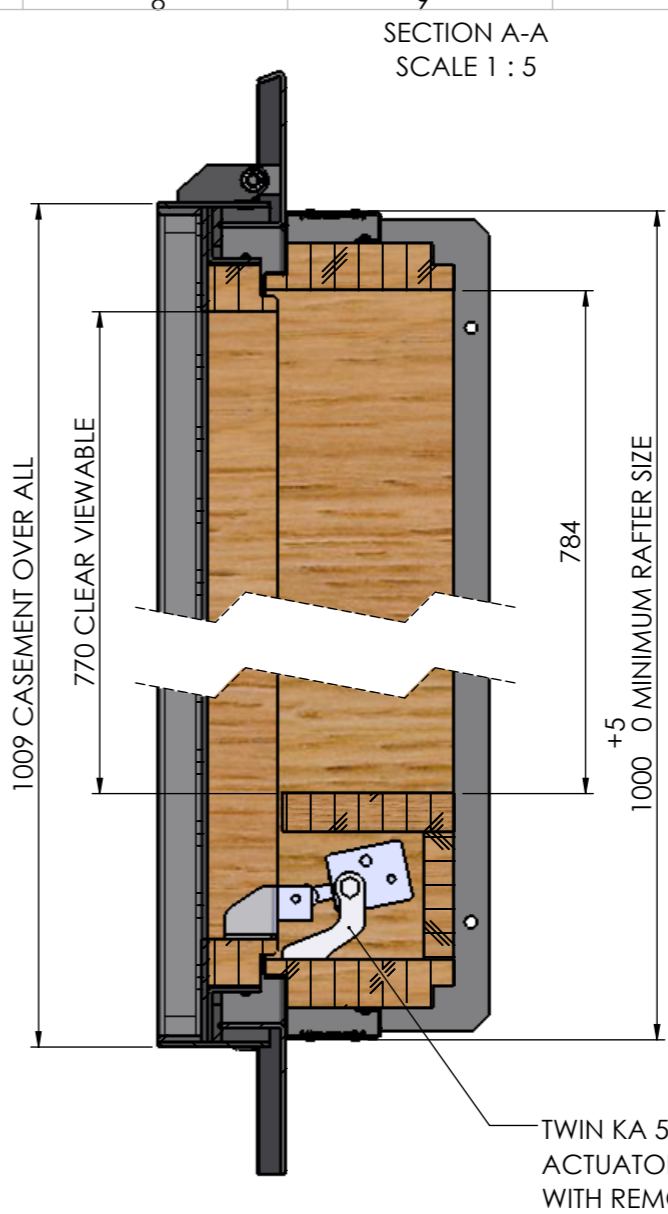
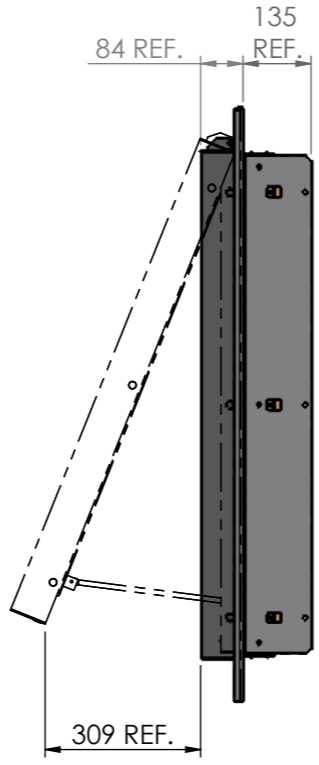
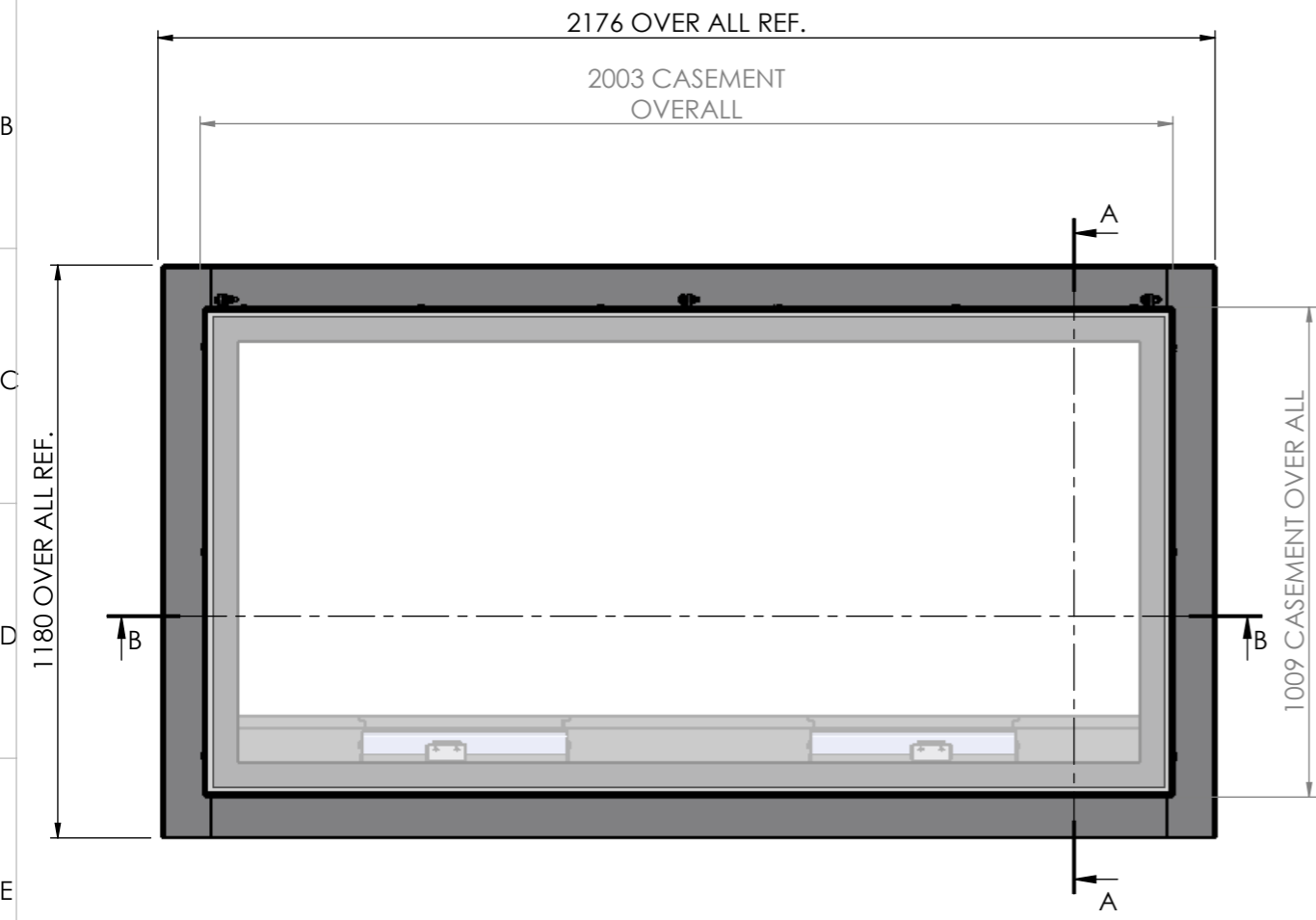


GENERAL INFORMATION
 3RD ANGLE PROJECTION
 DO NOT SCALE - IF IN DOUBT, ASK
 REMOVE ALL SHARP EDGES AND BURRS

TOLERANCES UNLESS OTHERWISE SPECIFIED	
LINEAR - 0 DECIMAL PLACES	±1.0mm
LINEAR - 1 DECIMAL PLACES	±0.50mm
LINEAR - 2 DECIMAL PLACES	±0.15mm
ANGULAR	±1.0°
SURFACE FINISH - GENERAL	3.2 µm
SURFACE FINISH - MACHINED	1.6 µm
SURFACE FINISH - GROUND	0.4 µm
SURFACE FINISH - POLISHED	0.2 µm
SCREW THREAD - INTERNAL	6H
SCREW THREAD - EXTERNAL	6g



LUMEN
 ROOFLIGHT

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 SHEET: 1 OF 1 - A3
 DATE: 12/09/2015 UNITS: mm; kg

DRAWN: S.C
 SCALE: 1:15
 WEIGHT: 133

TITLE: EVO 4 ROOFLIGHT GA
 REF: EVO 4 SA. REF:

MATERIAL: MILD STEEL
 TREATMENT:
 FINISH: SHOT BLAST TO SA2.5 & POWDER COAT PZ770 SYSTEM

PART TYPE: BESPOKE
 PART REF: LUM3639A
 DRG. No. LUM3639A ISSUE: 1