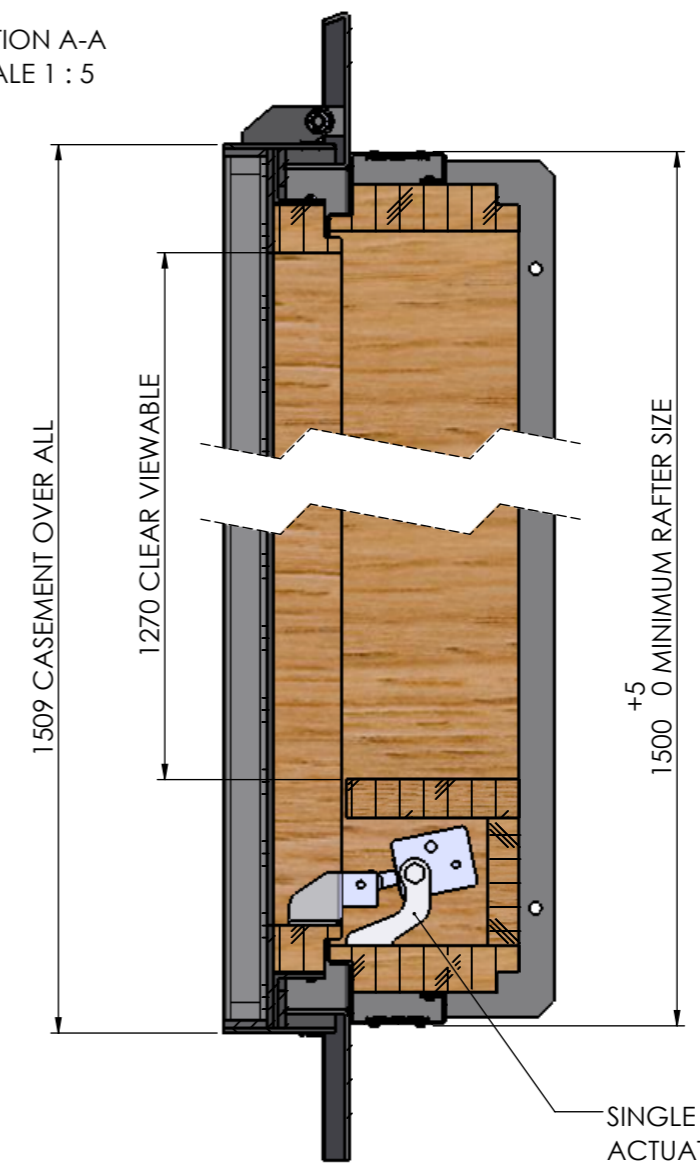
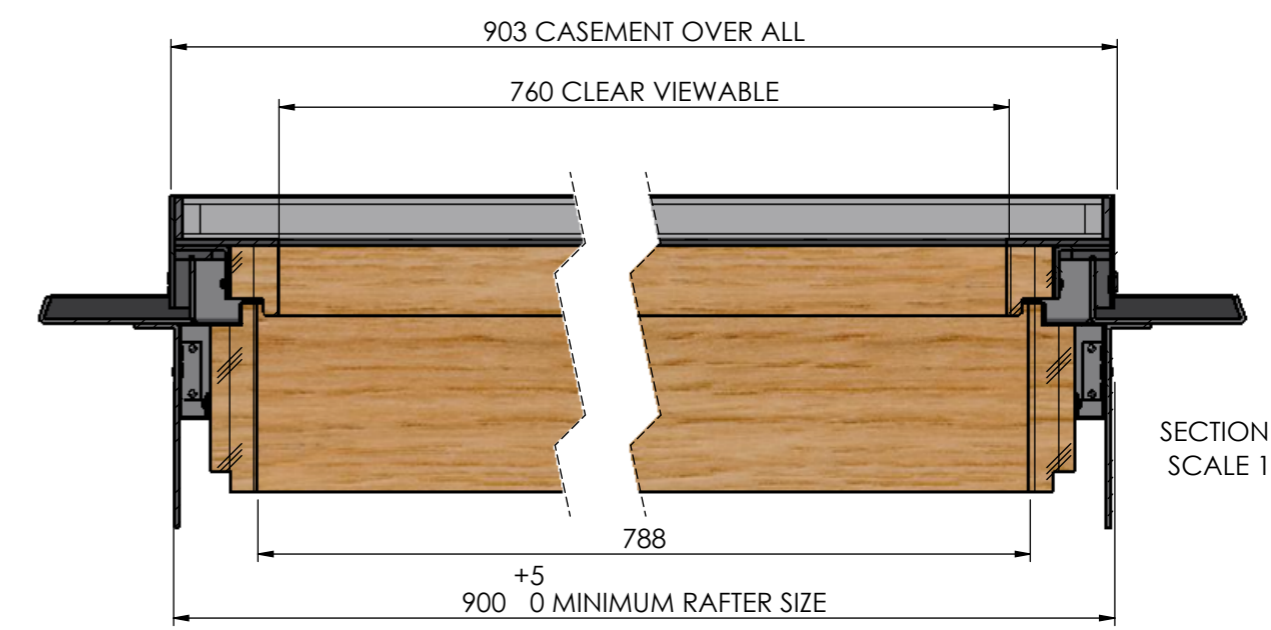


SECTION A-A
SCALE 1 : 5



SINGLE KA54- 350mm STROKE ELECTRIC ACTUATOR CONCEALED WITHIN LINER WITH REMOVABLE PANEL FOR ACCESS



SECTION B-B
SCALE 1 : 5

TOLERANCES UNLESS OTHERWISE SPECIFIED	
LINEAR - 0 DECIMAL PLACES	±1.0mm
LINEAR - 1 DECIMAL PLACES	±0.50mm
LINEAR - 2 DECIMAL PLACES	±0.15mm
ANGULAR	±1.0°
SURFACE FINISH - GENERAL	3.2 µm
SURFACE FINISH - MACHINED	1.6 µm
SURFACE FINISH - GROUND	0.4 µm
SURFACE FINISH - POLISHED	0.2 µm
SCREW THREAD - INTERNAL	6H
SCREW THREAD - EXTERNAL	6g

LUMEN
ROOFLIGHT

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LUMEN. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION IS STRICTLY PROHIBITED.

SHEET: 1 OF 1 - A3
DATE: 12/08/2015 UNITS: mm; kg

DRAWN: S.C
SCALE: 1:10
WEIGHT: 105

TITLE: EVO 2 ROOFLIGHT GA

REF: EVO 2 SA. REF:

MATERIAL: MILD STEEL
TREATMENT:
FINISH: SHOT BLAST TO SA2.5 & POWDER COAT PZ770 SYSTEM

PART TYPE: BESPOKE
PART REF: LUM3587A

DRG. No. LUM3587A ISSUE: 1